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D412-761-049
Job Sheet 204420



Part No: D412-761-049

Job Qty: 1 pcs

Part Name: Amrest - Vertical Reference



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/19

Job Tracking No:

Due Date: 12/31/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: JLN-D41-761 REV.H IPP Rev:A 08-09-10 new issue DD verified by:JLM IPP Rev:B 09-01-13 rev.C as per dwg
DD verified by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/31/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23	PC	DEC 16 2019
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		



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Container No: S243563



Part: D412-761-049

Job No: 204420

Serial No/Batch: S243563

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH09 - 4 Issue 5, FAA STC SR03832N

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	12/31/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/31/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/31/19	0.00 0.00	DC - 1 - B4B	DEC 24 2019
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/31/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	DEC 24 2019 70
				QC 21 - SA - 53	9-89

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D412-761-049 Location: _____ PPP Rev: _____
135 - Document Control - Photocopy bluefile & type labels per PPP D412-761-049 CHG004
140 - QC21- Final Inspection - Work Order Release

019496

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3-6A	Bolt	11 Ea (11 ea)	110-Packaging 1 - Pick Kit	51911345
AN320-6	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5131189
AN6-26	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5116973
D3694-041	Mounting Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5241073
D3695-041	Slider Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3243340
D3780-041	Armrest Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5243045
MS21071L3	Anchor Nut	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5157790
MS21075L3	Nut Plate	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5044424
MS24665-302	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5156979
NAS1149D0363J	Washer	11 Ea (11 ea)	110-Packaging 1 - Pick Kit	3238848
NAS1149D0616J	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5027779
NAS1515H6L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51128637

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-6A	11	180	0
	AN320-6	1	20	0
	AN6-26	1	10	0
	D3694-041	1	0	0
	D3695-041	1	0	0
	D3780-041	1	0	0
	MS21071L3	3	39	0
	MS21075L3	8	317	0
	MS24665-302	1	888	0
	NAS1149D0363J	11	1,576	0
	NAS1149D0616J	1	218	0
	NAS1515H6L	2	73	0

Part Specifications	
Specifications could not be found.	

Change Record

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Part Number: D412-761-049

Description: ARMREST, LH

[illegible]